

Work Order ID 50888

July 23, 2009 1:56:12 PM

Page 1

Item ID: D119-756-041

Accept

Revision ID: C

Item Name: Heli Utility Basket

Setup Start

Stop

Start Date: 7/27/09 Start Qty: 1.00

Required Date: 7/31/09 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D119-756

Rev U/R

0.00

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photo copy bluefile & type labels per PPPD119-756-041

CHG 002

0.00

110



Small Fab

Small Fab

Small Fab

Memo

Assemble as per Dwg D119-756

0.00

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

=> S 09/08/04

51203 SD

PR 09-08-4

S 09/08/20

Ⓢ

Ⓢ

Work Order ID 50888

July 23, 2009 1:56:12 PM



Page 2

Item ID: D119-756-041
Revision ID: C
Item Name: Heli Utility Basket

Accept



Setup Start



Stop



Start Date: 7/27/09 Start Qty: 1.00
Required Date: 7/31/09 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/7/30 @ Sp

140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

27 8 02/08/20

FL

150

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119. Location: _____

PPP Rev:

9/8/13 @ Sp

Work Order ID 50888

July 23, 2009 1:56:12 PM



Page 3

Item ID: D119-756-041
Revision ID: C
Item Name: Heli Utility Basket

Accept



Setup Start



Stop



Start Date: 7/27/09 Start Qty: 1.00
Required Date: 7/31/09 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:
QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start



Stop



Sequence ID/
Work Center ID

160



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/
Run Hours

0.00

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

09/08/26 *gj*

W 9.08.26

Picklist Print

July 23, 2009 1:56:11 PM

Page 1

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN3-10A - 11A | | Purchased | No | | | | Each | 113.0000 | 6.0000 | | | |



Bolt

AN3-11A
109927
SO

| Warehouse | Location | Loc Qty | Loc Code |
|----------------|----------|---------|----------|
| Main Warehouse | ST | 113 | |
| | 111119 | 100 | |
| | 17566 | 13 | |

17566 SO

AN3-16A



Bolt

Purchased No

| Warehouse | Location | Loc Qty | Loc Code |
|----------------|----------|---------|----------|
| Main Warehouse | ST | 121 | |
| | 110915 | 21 | |
| | 111965 | 100 | |

110915 9/8/4
@ SP

Picklist Print

July 23, 2009 1:56:11 PM

Page 2

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN4-13A Bolt | 72 | Purchased | No | | | | Each | 462.0000 | 2.0000 | | | |

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

| | | |
|--------|-----|--|
| ST | 462 | |
| 107321 | 1 | |
| 107534 | 5 | |
| 107959 | 23 | |
| 109285 | 37 | |
| 110552 | 66 | |
| 110865 | 3 | |
| 111477 | 9 | |
| 111925 | 318 | |
| 17406 | 0 | |

111925 SP

| | | | | | | | | | | | | |
|-----------------|----|-----------|----|--|--|--|------|-----------|--------|--|--|--|
| AN4-15A Bolt | 76 | Purchased | No | | | | Each | 1,060.000 | 6.0000 | | | |
|-----------------|----|-----------|----|--|--|--|------|-----------|--------|--|--|--|

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

| | | |
|--------|------|--|
| ST | 1060 | |
| 107737 | 8 | |
| 108077 | 1 | |
| 108868 | 7 | |
| 109148 | 18 | |
| 110399 | 26 | |
| 111295 | 1000 | |

110399 9/8/4 SP

July 23, 2009 1:56:11 PM

Shop Packet Print

12

Page 2

Picklist Print

July 23, 2009 1:56:11 PM

Page 3

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

AN4-20A *x2*

 Bolt

Purchased No

Each 811.0000 2.0000



| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |

Main Warehouse

ST 811

104016 703

16895 108

AN4-24A

 Bolt

Purchased No

Each 31.0000 1.0000



16895 SP

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |

Main Warehouse

ST 31

108255 -1

112082 32

AN4-55A

 bolt

Purchased No

Each 21.0000 1.0000



112082 SP

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |

Main Warehouse

ST 21

13791 8

15072 13

4-22A M108483 SP

15072 9/3/4 @ SP

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 3

Picklist Print

July 23, 2009 1:56:11 PM

Page 4

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket


Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN4-7A  | | Purchased | No | | | | Each | 107.0000 | 2.0000 | | | |
| Bolt | | | | | | | | | | | | |

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

107

108077

3

108928

2

110155

2

111668

100

~~1080277~~ 108077

SP

AN5-10A


Purchased No

Each 58.0000 2.0000

Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

58

107013

8

110363

2

111425

10

111819

38

111425

9/8/4 SP

Q

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 4

Picklist.Print

July 23, 2009 1:56:11 PM

Page 5

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket



Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|---|---------------|----------------|--------|
| AN5-17A  Bolt | | Purchased | No | | | | Each | 60.0000 | 4.0000  | | | |

Warehouse Loc Qty Loc Code

Location

Main Warehouse

| | | |
|--------|----|--|
| ST | 60 | |
| 102140 | 4 | |
| 107939 | 2 | |
| 110625 | 2 | |
| 111295 | 2 | |
| 111965 | 50 | |

111965 SP


AN960JD10



Washer

Purchased

No

Each 975.0000 12.0000


Warehouse Loc Qty Loc Code

Location

Main Warehouse

| | | |
|--------|-----|--|
| ST | 975 | |
| 105442 | 95 | |
| 109059 | 2 | |
| 109840 | 23 | |
| 110985 | 202 | |
| 111279 | 13 | |
| 111668 | 640 | |

9/18/4
SP

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 5

Picklist Print

July 23, 2009 1:56:11 PM

Page 6

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN960JD416 | | Purchased | No | | | | Each | 7,254.000 | 2.0000 | | | |



Washer



| <u>Warehouse</u> <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-------------------------------------|----------------|-----------------|
|-------------------------------------|----------------|-----------------|

Main Warehouse

| | | |
|--------|------|--|
| ST | 7254 | |
| 102929 | 2 | |
| 105906 | 4 | |
| 107321 | 23 | |
| 107939 | 114 | |
| 108161 | 553 | |
| 108827 | 31 | |
| 109249 | 69 | |
| 110523 | 340 | |
| 111279 | 1118 | |
| 111916 | 5000 | |
| 16941 | 0 | |

111279 9/8/4 SP
(10)

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 6

Picklist Print

July 23, 2009 1:56:11 PM

Page 7

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN960JD416 Washer | 740 | Purchased | No | | | | Each | 7,254.000 | 40.0000 | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 7254 | |
| 102929 | 2 | |
| 105906 | 4 | |
| 107321 | 23 | |
| 107939 | 114 | |
| 108161 | 553 | |
| 108827 | 31 | |
| 109249 | 69 | |
| 110523 | 340 | |
| 111279 | 1118 | |
| 111916 | 5000 | |
| 16941 | 0 | |

41279 9/8/4 SK
⑩

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 7

Picklist Print

July 23, 2009 1:56:11 PM

Page 8

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket


Comments:

Start Date: 7/27/09


Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN960JD416L  Washer | <i>24</i> | Purchased | No | | | | Each | 645.0000 | 4.0000 | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| MAT | -61 | |
| 110153 | -61 | |
| Main Warehouse | | |
| ST | 706 | |
| 107008 | 54 | |
| 108138 | 4 | |
| 108583 | 42 | |
| 110153 | 606 | |

| | | | | | | |
|---|-----------|----|------|----------|--------|--|
| AN960JD416L  Washer | Purchased | No | Each | 645.0000 | 2.0000 | |
|---|-----------|----|------|----------|--------|--|

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| MAT | -61 | |
| 110153 | -61 | |
| Main Warehouse | | |
| ST | 706 | |
| 107008 | 54 | |
| 108138 | 4 | |
| 108583 | 42 | |
| 110153 | 606 | |

110153 54

9/8/4 SP

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 8

Picklist Print

July 23, 2009 1:56:11 PM

Page 9

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN960JD516 | | Purchased | No | | | | Each | 1,384.000 | 4.0000 | | | |



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

| | | |
|--------|------|--|
| ST | 1384 | |
| 100564 | 2 | |
| 106167 | 6 | |
| 107534 | 34 | |
| 107959 | 43 | |
| 108246 | 46 | |
| 108672 | 2 | |
| 109059 | 49 | |
| 109752 | 22 | |
| 110363 | 46 | |
| 110523 | 57 | |
| 111279 | 77 | |
| 112082 | 1000 | |

AN960JD516L

12

Purchased

No

Each

39.0000

2.0000



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

| | | |
|-------|----|--|
| ST | 39 | |
| 14477 | 36 | |
| 17619 | 3 | |

14477

9/8/4 @ 50

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 9

Picklist Print

July 23, 2009 1:56:11 PM

Page 10

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

AN960JD8

Purchased

No

Each

643.0000

2.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

643

107091

9

108335

11

110382

48

110917

3

111578

572

AN970-4

Purchased

No

Each

86.0000

4.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

86

104885

3

107242

3

107715

1

108077

2

108377

19

111724

3

112082

55

111578 SB

112082 S ①

9/7/20

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 10

Picklist Print

July 23, 2009 1:56:11 PM

Page 11

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D119-756-011RevC | | Manufactured | No | | | | Each | 1.0000 | 1.0000 | | | |
| Clamp | | | | | | | | | | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| FG | 1 | |
| 45679 | 1 | |

45679 SP

| | | | | | | | | | | | | |
|-----------|--|--------------|----|--|--|--|------|---------|--------|--|--|--|
| D2022-101 | | Manufactured | No | | | | Each | -4.0000 | 2.0000 | | | |
| Spacer | | | | | | | | | | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | -4 | |
| B45885 | -4 | |

45885 SP

| | | | | | | | | | | | | |
|---------------|--|--------------|----|--|--|--|------|---------|--------|--|--|--|
| D2258-220RevC | | Manufactured | No | | | | Each | 24.0000 | 1.0000 | | | |
| Placard | | | | | | | | | | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 24 | |
| 30810 | 9 | |
| 41266 | 15 | |

30810

* 02728-3 (2x) SP
B22553

9/7/30 @ SP

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 11

Picklist Print

July 23, 2009 1:56:11 PM

Page 12

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D2332-041RevC1 | | Manufactured | No | | | | Each | 17.0000 | 1.0000 | | | |
| Lid Prop Assembly 6.69" long | | | | | | | | | | | | |

Warehouse Loc Qty Loc Code

Location

Main Warehouse

572

19

46430

19

Main Warehouse

ST

-2

46430

-2

D2530RevB

Manufactured

No

Each

6.0000

1.0000



Handle Weldment

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

48231

6

D2535RevA

Manufactured

No

Each

80.0000

2.0000



Spring

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

80

46580

80

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 12

46430 SP

48231 SP

46580 9/1/30 @ 8

Picklist Print

July 23, 2009 1:56:11 PM

Page 13

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket



Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|---|---------------|----------------|--------|
| D2537RevA1 | | Manufactured | No | | | | Each | 31.0000 | 2.0000 | | | |
|  | | | | | | | | |  | | | |
| Bushing | | | | | | | | | | | | |

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

31

48532

31

Each

8.0000

2.0000



48532

SD

D2617-3RevD2

Manufactured

No



Bushing

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

8

48613

8

Each

63.0000

4.0000



48613

SD

D2617-5RevD2

Manufactured

No



Spacer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

31756

10

Main Warehouse

ST

53

48186

53

48186 9/18/4 SD

100 Page 13

July 23, 2009 1:56:11 PM

Shop Packet Print

Picklist Print

July 23, 2009 1:56:11 PM

Page 14

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| D2931RevA | | Manufactured | No | | | | Each | 989.0000 | 2.0000 | | | |
| Bumper | | | | | | | | | | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 989 | |
| 21139 | -2 | |
| 46064 | 991 | |

| | | | | | | | | | | | | |
|-----------------------------|----|--------------|----|--|--|--|------|---------|--------|--|--|--|
| D3515-041RevA | | Manufactured | No | | | | Each | 0.0000 | 1.0000 | | | |
| Basket Lid Assembly | | | | | | | | | | | | |
| D3516-041RevC | | Manufactured | No | | | | Each | 0.0000 | 1.0000 | | | |
| Basket Base Assembly (A119) | | | | | | | | | | | | |
| D3516-11RevC | X2 | Manufactured | No | | | | Each | 15.0000 | 2.0000 | | | |
| Clevis | | | | | | | | | | | | |

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 15 | |
| 45714 | 15 | |

~~46064~~ 9/1/30 SB
50889 BL02-03-4
50890 BL09-08-4

① 45714 9/8/4
B5122 10 Reg 1/2 SB

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 14

Picklist Print

July 23, 2009 1:56:11 PM

Page 15

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D3517-1RevA

Manufactured

No

Each

9.0000

2.0000



Strut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

45566

5

46280

4

Each

3.0000

2.0000

D3518-041RevB

Manufactured

No



Strut Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

46281

3

Each

2.0000

2.0000

D3519-1RevB

Manufactured

No



Placard

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

37642

2

46280 SC

46281 SC

37642

9/7/30 @ 8

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 15

Picklist Print

July 23, 2009 1:56:11 PM

Page 16

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D3520-1RevA

Manufactured

No

Each

9.0000

2.0000



Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

45568

9

Each

2.0000

2.0000

D3757-1RevA

Manufactured

No



Blanking Plate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2

38775

2

Each

2,711.000

2.0000

MS20600-AD4W3

Purchased

No



Cherry Rivets

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2711

102929

37

104715

10

106375

664

107939

1000

111636

1000

45568 9/7/30 SP

38775 SP

106375

9/7/30

(10) SP

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 16

Picklist Print

July 23, 2009 1:56:11 PM

Page 17

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| MS21042L3 | | Purchased | No | | | | Each | 1,604.000 | 2.0000 | | | |



Nut

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 1604 | |
| 110844 | 32 | |
| 111274 | 580 | |
| 111668 | 992 | |

111274 50

MS21042L3 Purchased

No

Each

1,604.000 6.0000



Nut

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 1604 | |
| 110844 | 32 | |
| 111274 | 580 | |
| 111668 | 992 | |

111274 9/1/30
10 50

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 17

Picklist Print

July 23, 2009 1:56:11 PM

Page 18

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| MS21042L4 | X10 | Purchased | No | | | | Each | 8,461.000 | 10.0000 | | | |



Nut

| <u>Warehouse</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|------------------|----------------|-----------------|
| <u>Location</u> | | |
| Main Warehouse | | |
| ST | 8577 | |
| 107499 | 5 | |
| 110507 | 2411 | |
| 111827 | 6000 | |
| 15924 | 0 | |
| 8182 | 161 | |
| Main Warehouse | | |
| ST463 | -68 | |
| 110507 | -68 | |
| Main Warehouse | | |
| t | -48 | |
| 110507 | -48 | |

1110517

9/7/30

(10)
Sp

1 x DSI9465-011
per ECN09-620

B 51203 SP
CHC7001

July 23, 2009 1:56:11 PM

Shop Packet Print

Page 18

Picklist Print

July 23, 2009 1:56:11 PM

Page 19

Work Order ID: 50888

Parent Item: D119-756-041RevC

Parent Item Name: Heli Utility Basket

Comments:

Start Date: 7/27/09

Required Date: 7/31/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| MS21042L4 | | Purchased | No | | | | Each | 8,461.000 | 4.0000 | | | |



Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 8577

107499 5

110507 2411

111827 6000

15924 0

8182 161

Main Warehouse

ST463 -68

110507 -68

Main Warehouse

t -48

110507 -48

MS21042L5

Purchased

No

Each

673.0000

4.0000



Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 673

110382 10

111127 163

111636 500

110507 SD

111127

9/7/30 @ SD

July 23, 2009 1:56:12 PM

Shop Packet Print

Page 19

| Qty -041 | Qty -011 | Qty -013 | Part Number | Description |
|-------------|-------------|-------------|--------------|------------------------------------|
| 6 | | | AN3-10A | * BOLT |
| 2 | | | AN3-16A | * BOLT |
| 2 | | | AN4-7A | * BOLT |
| 2 | | | AN4-13A | BOLT |
| 6 | | | AN4-15A | BOLT |
| 2 | | | AN4-20A | BOLT |
| 1 | 2 | | AN4-22A | * BOLT |
| 1 | 2 | | AN4-24A | * BOLT |
| 2 | | | AN5-10A | BOLT |
| 4 | | | AN5-17A | * BOLT |
| 2 | | | AN960JD416 | * WASHER |
| 40 | 4 | | AN960JD416 | WASHER |
| 2 | | | AN960JD416L | * WASHER |
| 4 | | | AN960JD416L | WASHER |
| 4 | | | AN960JD516 | * WASHER |
| 2 | | | AN960JD516L | WASHER |
| 2 | | | AN960JD8 | * WASHER |
| 12 | | | AN960JD10 | * WASHER |
| 4 | | | AN970-4 | * WASHER |
| | | 4 | BLRS-020 | POSITIVE LOCKING QUICK RELEASE PIN |
| 2 | | | MS20600AD4W3 | * RIVET |
| 8 | | | MS21042L3 | * NUT (OR MS21042-3) |
| 4 | | | MS21042L4 | * NUT (OR MS21042-4) |
| 10 | 4 | | MS21042L4 | NUT (OR MS21042-4) |
| 4 | | | MS21042L5 | * NUT (OR MS21042-5) |

* indicates that part is pre-assembled on basket for customer

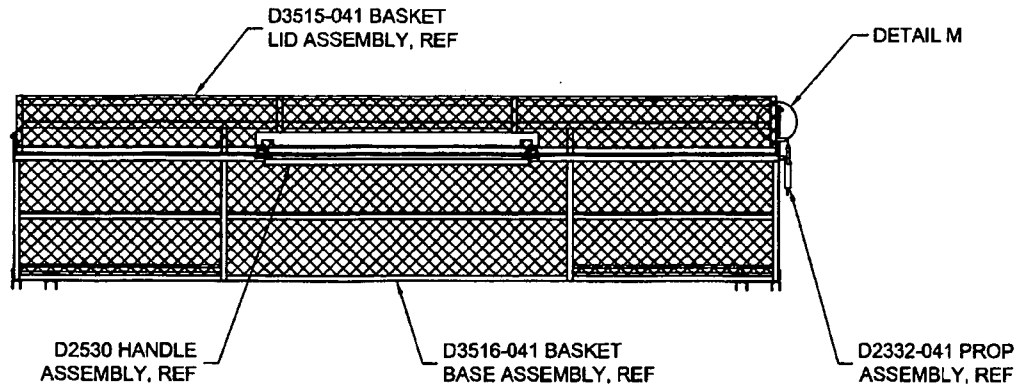
50888

7.0 PARTS LIST

| Qty -041 | Qty -011 | Qty -013 | Part Number | Description |
|-------------|-------------|-------------|--------------|------------------------|
| X | | | D119-756-041 | HELI-UTILITY-BASKET™ |
| 1 | X | | D119-756-011 | CLAMP KIT |
| | | X | D119-756-013 | QUICK RELEASE KIT |
| 2 | | | D2022-101 | * SPACER |
| 1 | | | D2258-176 | PLACARD (A119) |
| 1 | | | D2258-146 | PLACARD (AW119MKII) |
| 1 | | | D2332-041 | * PROP ASSEMBLY |
| 1 | | | D2530 | * HANDLE ASSEMBLY |
| 2 | | | D2535 | * SPRING |
| 2 | | | D2537 | * BUSHING |
| 2 | 2 | | D2617-3 | BUSHING |
| 4 | 4 | | D2617-5 | BUSHING |
| | 4 | | D2732-032 | RUBBER CUSHION |
| 2 | | | D2931 | * BUMPER |
| | 1 | | D3789-1 | CLAMP |
| | 1 | | D3789-3 | CLAMP |
| | 1 | | D3789-5 | CLAMP |
| | 1 | | D3789-7 | CLAMP |
| 1 | | | D3515-041 | * BASKET LID ASSEMBLY |
| 1 | | | D3516-041 | * BASKET BASE ASSEMBLY |
| 2 | | | D3516-11 | CLEVIS |
| 2 | | | D3517-1 | STRUT |
| 2 | | | D3518-041 | STRUT ASSEMBLY |
| 2 | | | D3519-1 | * PLACARD |
| 2 | | | D3520-1 | SPACER |
| 2 | | | D3757-1 | * BLANKING PLATE |

* indicates that part is pre-assembled on basket for customer

50222



D119-756-041
HELI-UTILITY-BASKET

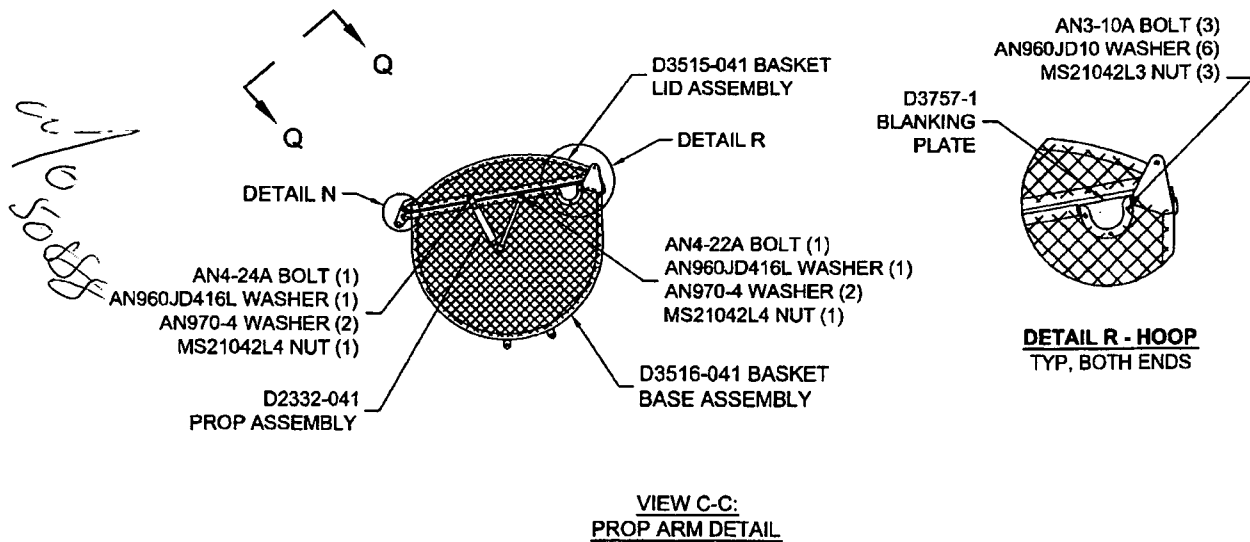


Figure 25-6 – Basket Replacement Parts
(D119-756-041 Heli-Utility-Basket™)

• COPYRIGHT © 2008 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: 2

25-00-00